

Type **TW04**

WEH® Connector for pressure and vacuum testing
of components with male thread



General

DESCRIPTION



Features

- Pressure-tight connections by hand-tightening
- Simple seal replacement
- Ergonomic design
- High-grade materials

The WEH® TW04 Quick connector provides fast leak tight connections to components with male threads for testing, filling, plugging and venting.

Only hand-tighten the connector onto the thread until the o-ring seal contacts the test piece. The TW04 seals without wrenches, sealants or tape. NBR seals meet most industrial requirements.

Application

Quick connector for pressure and vacuum testing of components with male thread, e.g. fittings, fixtures, tubes, boilers, tanks, radiators, etc.

TECHNICAL DATA

Characteristics	Basic version
Max. allowable operating pressure PS	Vacuum up to 50 bar
Temperature range	+5 °C up to +80 °C
Leak rate	1×10^{-3} mbar x l/s
Material	Corrosion resistant stainless steel
Sealing material	Front seal of polyurethane or NBR

Other designs on request

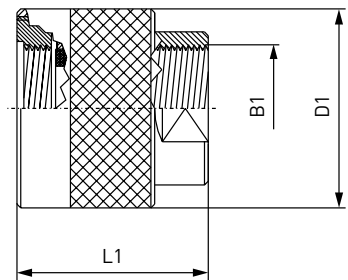
Example of use:



Ordering

ORDERING | WEH® TW04 Quick connector

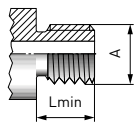
approx. dimensions (mm)



Body size	B1 (female thread)	D1	L1
1	G1/8"	22.0	35.5
2	G1/4"	27.0	40.5
3	G3/8"	32.0	38.0
5	G1/2"	37.0	51.0
6	G3/4"	44.0	52.0
7	G1"	52.0	60.0

Ordering

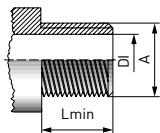
Whitworth tube thread to ISO 7/1 or DIN EN ISO 228-1 - Plane surface smooth and burr free



Part no.	Body size	Thread A (male thread)	Lmin*
C1-12405	1	G1/8"	12.0
C1-12412	2	G1/4"	12.0
C1-12421	3	G3/8"	12.0
C1-12429	5	G1/2"	12.0
C1-12438	6	G3/4"	12.0
C1-12446	7	G1"	12.0

* Lmin: minimum thread length
Other connection sizes on request

NPT thread (ANSI/ASME B1.20.1-1983) - acc. to SAE J476a, plane surface smooth and burr free



Part no.	Body size	Thread A (male thread)	DI max.	Lmin*
C1-12404	1	NPT 1/8"	5.0	10.0
C1-12411	2	NPT 1/4"	7.0	14.0
C1-12420	3	NPT 3/8"	10.5	14.0
C1-12428	5	NPT 1/2"	14.0	19.0
C1-12437	6	NPT 3/4"	18.0	19.0
C1-12445	7	NPT 1"	24.0	20.5

* Lmin: minimum thread length
Other connection sizes on request

Other connection types on request.

Required information for ordering see page 7, catalog no. 35.

Accessories

ACCESSORIES

The following accessories are available for the WEH® TW04 Quick connector:

Screw plug for plug version

If the WEH® Connector is used as a plug, the media inlet 'B1' can be sealed with a screw plug of brass with a PVC sealing ring for low pressure range. It is recommended that the media compatibility of the seal be tested by the customer!



Part no.	Description	Connection (male thread)	Pressure range
E69-9200	Screw plug (low pressure)	G1/8"	0 - 50 bar
E69-9210	Screw plug (low pressure)	G1/4"	0 - 50 bar
E69-9220	Screw plug (low pressure)	G3/8"	0 - 50 bar
E69-9230	Screw plug (low pressure)	G1/2"	0 - 50 bar
W9338	Screw plug (low pressure)	G3/4"	0 - 50 bar

Technical explanations

TECHNICAL EXPLANATIONS

Abbreviations/Definitions

For explanation of abbreviations, definitions of terms and further explanations, see the applicable Technical Appendix of the corresponding catalog or visit www.weh.com

Illustrations

The illustrations and/or images used in these data sheet are particularly provided for illustrative purposes only and may differ in some details from the actual product. For binding information, please refer to your individual orders.

Safe product selection

Our WEH® Products are designed to be operated by qualified professional users (insofar as WEH® Products are also designed to be operated by other users in individual cases, this is explicitly stated in the corresponding operating instructions). Please note that WEH does not know your system and therefore - also due to the large number of different potential applications of WEH® Products - cannot perform tests on all potential types of application. You alone are responsible for the selection, configuration and suitability of WEH® Products, especially according to the requirements of your system. Before purchasing WEH® Products, please particularly ensure that our products are compatible with your intended use, your performance data, your material and fluids, your system concept and your system limits according to our product specifications. Please also consider your technical and legal requirements for operation, handling and maintenance. The quality and safety of WEH® Products is our highest priority. For this reason, WEH® Products may not be used outside the specifications in the relevant data sheets and product descriptions. If you are not sure whether the WEH® Product is suitable for your system and intended use, please contact us in advance. We also strongly recommend that you refrain from using third-party spare parts or a combination of WEH® Products with unsuitable third-party products. You alone are responsible for reviewing the suitability of third-party products. WEH® Products and WEH® Spare parts comply with our quality and safety standards.

Service life

WEH® Products are generally products which may be subject to wear and fatigue during operation and depending on your individual application/use. For details - in particular regarding the corresponding minimum inspection and maintenance intervals - please refer to the respective operating instructions for the WEH® Product.

Explanation on the Pressure Equipment Directive

These WEH® Products are generally classified as pressure accessories in accordance with Article 2 (5) of the Pressure Equipment Directive 2014/68/EU and are considered to be similar to piping. These WEH® Products may not be used as safety accessories. Furthermore, it is pointed out, that these WEH® Products are designed and placed on the market in accordance with the requirements of Article 4 (3) of the Pressure Equipment Directive 2014/68/EU. The assessment with regard to a different classification can, however, be made on request.

External change management

WEH reserves the right to update, optimise and adjust its products continuously. This may result in corresponding changes of the product. Customers will be informed proactively or unsolicited by WEH only in individual cases about product updates, product optimisations and/or product adaptations that have been carried out. You are free to contact WEH at any time to request information about any product updates, product optimisations and/or product adjustments.

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» Contact

More questions? – Great! Don't hesitate to contact our experts.

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